

Model 331

Heavy-Duty Portable Transfer Pump

Liberty Pumps®

A Family and Employee Owned Company

1/2 hp

**3/4" Brass Garden
Hose Connectors**

Applications

- General Water Transfer
- Draining Water Heaters
- Boosting Water Pressure by up to 45 psi
- Charging Hydronic Floor Systems with Glycol



Includes garden
hose adapters and
suction screen

Patent: See
LibertyPumps.com/patents



with US and global parts



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Model 331

Applications

The Model 331 by Liberty Pumps is a convenient, easy-to-use portable transfer pump for moving water and other non-flammable liquids from one location to another. Typical applications include general water transfer, pool cover drainage, filling livestock tanks and draining water heaters. The 331 delivers up to 45 psi of pressure and has a maximum head of 105'. Maximum vertical suction lift is 15'.

Features

- One-piece cast aluminum pump and motor housing with integral carry handle
- Durable epoxy powder coat finish
- 20' Power cord
- Convenient ON/OFF switch
- 3/4" Brass garden hose connectors
- Glass reinforced thermoplastic impeller
- Permanently lubricated ball bearings
- Large prime plug with internal funnel design for easy priming
- Maximum discharge head of 105'
- Maximum suction lift of 15'
- Easily replaceable motor brushes

Motor brushes require replacement approximately every 300 hours of use.

Motor Specifications

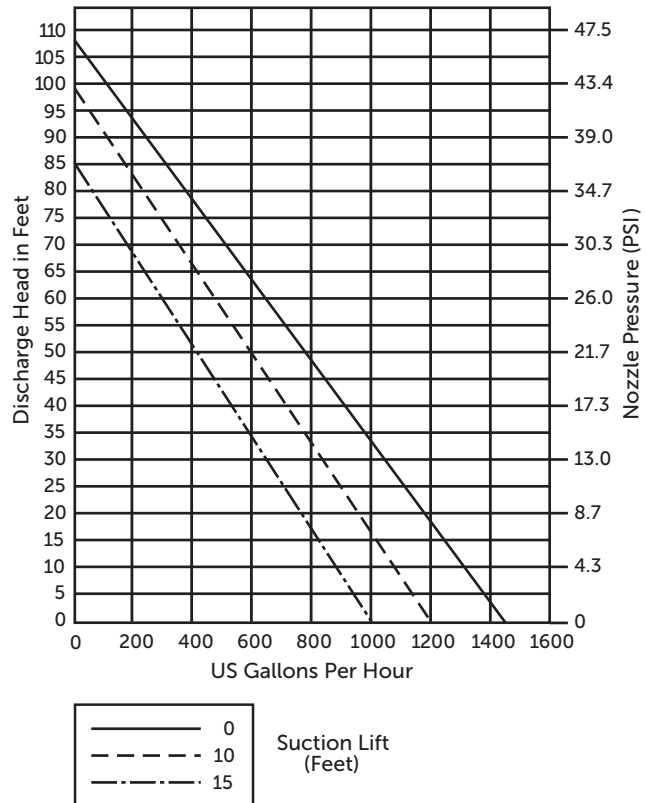
1/2 hp 115V 8A
Thermally protected

Maximum Fluid Temperature

135°F

Performance Curve

60 Hz 7500 RPM



NOTE: The Model 331 is not intended for use in wet or damp areas. Motor is not submersible.
Not intended to pump chemicals or flammable liquids.

Dimensional Data

Weight: 10-1/2 lbs
Height: 7"
Width: 4-1/2"
Length: 9-3/4"

Kits

Part #	Description
K001023	Impeller Kit
K001021	Brush Kit
K001025	Fitting Kit
K001247	Master Kit (brush kit, impeller, fill plug)